

TECHNICAL DATA SHEET

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TEKNODUR AQUA HARDENER 7323

7323-XX

TYPE Hardener for water borne, two pack polyurethane topcoat.

USE The hardener is for use in the following product type:

TEKNODUR AQUA 3393, TEKNODUR AQUA 3394, TEKNOCAT AQUA 1330-0X

and TEKNOCOAT AQUA 1330-4X.

TECHNICAL DATA

Mixing ratio The mixing ratio for the base coat and the hardener is stated on the base label.

The base and hardener are mixed together and stirred mechanically thoroughly before application. The hardener is mixed to the base in one single pour. The stirring time should be at least 5 minutes. Inadequate stirring results in imperfect curing and

impaired film properties.

The product can also be used in two pack plants.

Ready paint should be used within 3 hours from the mixing procedure otherwise the

mixture becomes unfit for use.

Volatile organic compound

(VOC)

See Safety Data Sheet.

DIRECTIONS FOR USE

Cleaning of equipment Equipment: Clean with TEKNOSOLV 6220, TEKNOSOLV 6240 or GORI 910.005.

Two pack plants - contact TEKNOS or equipment supplier: Clean the hardener with

TEKNOSOLV 6220, TEKNOSOLV 6240 or GORI 910.005.

One pack plants: Clean the mixing product with TEKNOSOLV 7030 or

TEKNOCLEAN 1950.

Storage Before opening and application the hardener must be temperate.

It is important that the container is closed tightly after use as the hardener reacts to

air humidity.

The product must be stored frost-free.

HEALTH AND SAFETY See Safety Data Sheet.

ADDITIONAL INFORMATION Storage: See label.

Store in a tightly closed container.

The above information is normative and based on laboratory tests and practical experiences. The information is noncommittal, and we cannot accept liability for the results obtained under working conditions beyond our control, and consequently the buyer or the user is not released from the obligation to test the suitability of our products for specific means and application methods under the actual application conditions. Our liability covers only damage caused directly by defects in the products supplied by Teknos. The latest versions of Teknos' Technical Data Sheets and Safety Data Sheets are available from our homepage www.teknos.com.